# STYLING GUIDE









STYLISH SELECTIONS FOR SIGNATURE SPACES









#### **Drawer Front Options**

SDF Slab Drawer Front CDF Classic Drawer Front HGDF Horizontal Grain Drawer Front

#### **Door Material Options**

CHY Cherry CCH Character Cherry MPL Maple СМР Character Maple OAK Oak

HKY Hickory

Not Available in Aspire



**AMELIA** Maple Natural SDF Standard MPL



**AMELIA** Maple Caramel CDF Option MPL



**ANTIGUA** Maple Olive SDF Standard CHY/MPL/OAK



**ANTIGUA** Maple Glacier CDF Option CHY/MPL/OAK



**BEAUMONT** Character Maple Drift SDF Standard CHY/CCH/MPL/CMP/OAK



**BEAUMONT** Character Maple Caramel CDF Option CHY/CCH/MPL/CMP/OAK



**BRECKENRIDGE** Oak Boardwalk SDF Standard CHY/MPL/OAK



BRECKENRIDGE Cherry Light Slate CDF Option CHY/MPL/OAK



CHELSEA II Cherry Dark Charcoal SDF Option CHY/MPL/OAK



CHELSEA II Oak Cape CDF Standard CHY/MPL/OAK



COLLINS Oak Peppermill SDF Standard CHY/CCH/MPL/CMP/OAK



**COLLINS** Oak Boardwalk CDF Option CHY/CCH/MPL/CMP/OAK



DAVENPORT SQUARE DAVENPORT SQUARE Maple Oatmeal Slate SDF Standard CHY/MPL/OAK



Maple Glacier Pewter CDF Option CHY/MPL/OAK









ESSEX 
Oak Light Java
SDF Standard
MPL/OAK



EVERETT ❖
Maple Peppermill
SDF Standard
CHY/MPL/OAK



EVERETT 
Cherry Sienna
CDF Option
CHY/MPL/OAK



FLORENCE Maple Castle CDF Standard MPL/OAK



GALENA SQUARE Maple Caramel Java SDF Standard CHY/MPL/OAK/HKY



GALENA SQUARE Hickory Boardwalk CDF Option CHY/MPL/OAK/HKY



HANOVER
Maple Oatmeal
SDF Standard
CHY/CCH/MPL/CMP/OAK/HKY



HANOVER
Oak Glacier Java
CDF Option
CHY/CCH/MPL/CMP/OAK/HKY



HARBOUR Cherry Natural Java SDF Standard CHY/MPL/OAK



HARBOUR Maple Aqua Granite CDF Option CHY/MPL/OAK



HENLOW SQUARE Hickory Honey Java SDF Standard CHY/MPL/OAK/HKY



HENLOW SQUARE Maple Drift Slate CDF Option CHY/MPL/OAK/HKY



LANGLEY \*
Oak Gauntlet
SDF Standard
CHY/MPL/OAK



LANGLEY ❖
Cherry River Rock
CDF Option
CHY/MPL/OAK



LEXINGTON Maple Natural SDF Standard CHY/MPL/OAK









LEXINGTON Cherry Light CDF Option CHY/MPL/OAK



MARLOW
Oak Alabaster
SDF Standard
CHY/CCH/MPL/CMP/OAK



MARLOW Cherry Sable CDF Option CHY/CCH/MPL/CMP/OAK



MELROSE Maple Mink Gray SDF Option CHY/MPL/OAK



MELROSE Oak Ginger Java CDF Standard CHY/MPL/OAK



MILAN Cherry Sable SDF Standard CHY/MPL/OAK



MILAN
Maple Drift
HGDF Option &
CHY/MPL/OAK



MONTEREY Maple Divinity SDF Option CHY/MPL



MONTEREY Maple Drift CDF Standard CHY/MPL



MURIEL Oak River Rock CDF Standard MPL/OAK



NAPA Cherry Sienna SDF Option CHY/MPL



NAPA Maple Light CDF Standard CHY/MPL



NEW HAVEN Oak Caramel Java SDF Standard CHY/MPL/OAK



NEW HAVEN Oak Olive CDF Option CHY/MPL/OAK



PRAIRIE Hickory Natural SDF Standard CHY/MPL/OAK/HKY









PRAIRIE Maple Medium CDF Option CHY/MPL/OAK/HKY



RIDGEBROOK Oak Shale SDF Standard CHY/MPL/OAK



RIDGEBROOK Maple Peppermill CDF Option CHY/MPL/OAK



ROSE HALL SQUARE \*
Character Cherry Natural
SDF Standard
CHY/CCH/MPL/CMP/OAK



SANDIA Cherry Medium SDF Standard CHY/MPL/OAK



SANDIA Maple Natural Slate CDF Option CHY/MPL/OAK



SAVANNAH Oak Light CDF Standard CHY/MPL/OAK



SEVILLE SQUARE Cherry Castle SDF Standard CHY/CCH/MPL/CMP/OAK



SEVILLE SQUARE Maple Olive CDF Option CHY/CCH/MPL/CMP/OAK



SONOMA Maple Oatmeal SDF Option CHY/MPL



SONOMA Maple Willow Slate CDF Standard CHY/MPL



WYATT Cherry Peppermill SDF Standard CHY/CCH/MPL/CMP/OAK



WYATT
Oak Pebble
CDF Option
CHY/CCH/MPL/CMP/OAK



#### **Drawer Front Options**

SDF Slab Drawer Front CDF Classic Drawer Front

#### **Door Material Options**

CHY Cherry

CCH Character Cherry

MPL Maple

CMP Character Maple

OAK Oak

HKY Hickory



DAVENPORT SQUARE INSET

Oak Light Java SDF Standard CHY/MPL/OAK



DAVENPORT SQUARE INSET

Oak Dark CDF Option CHY/MPL/OAK



GALENA SQUARE INSET

Cherry Ginger SDF Standard CHY/MPL/OAK/HKY



GALENA SQUARE INSET

Oak Cape Charcoal CDF Option CHY/MPL/OAK/HKY



HANOVER INSET

Oak Glacier SDF Standard CHY/CCH/MPL/CMP/OAK/HKY



HANOVER INSET

Maple Dove CDF Option CHY/CCH/MPL/CMP/OAK/HKY



HENLOW SQUARE INSET

Hickory Light SDF Standard CHY/MPL/OAK/HKY



HENLOW SQUARE INSET

Cherry Dark Charcoal CDF Option CHY/MPL/OAK/HKY



PRAIRIE INSET
Oak Boardwalk
SDF Standard
CHY/MPL/OAK/HKY



PRAIRIE INSET Maple Alabaster CDF Option CHY/MPL/OAK/HKY



SEVILLE SQUARE INSET
Cherry Peppermill

Cherry Peppermill SDF Standard CHY/CCH/MPL/CMP/OAK



SEVILLE SQUARE INSET Oak Gauntlet

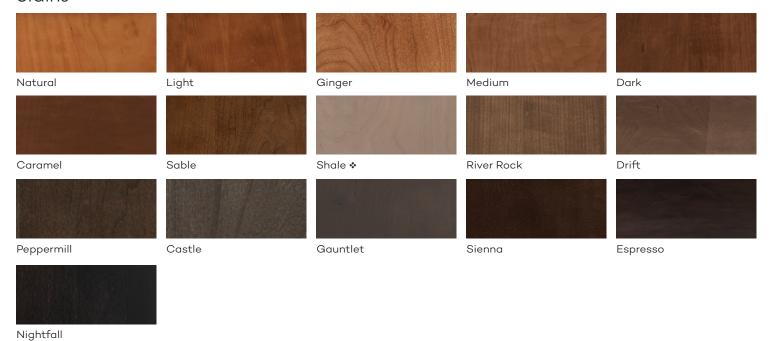
Oak Gauntlet CDF Option CHY/CCH/MPL/CMP/OAK



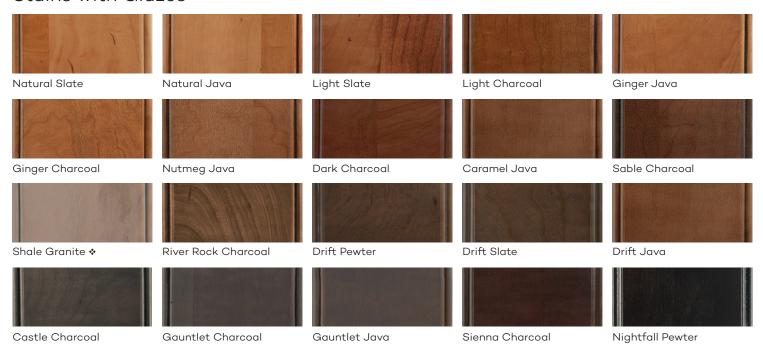




# **Stains**



# Stains with Glazes



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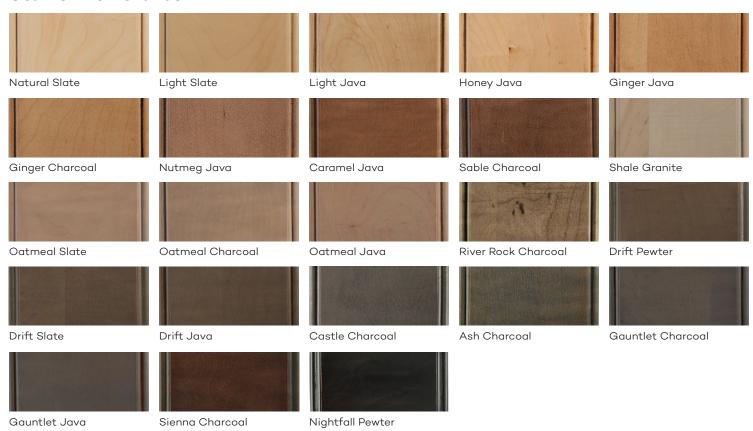






# **Stains**











# **Paints**



# Paints with Glazes



Celtic Charcoal

<sup>\*\*</sup> Available only with Finish Techniques







# **Stains**











# **Paints**



# Paints with Glazes



Celtic Charcoal

<sup>\*\*</sup> Available only with Finish Techniques







# **Stains**





# PREMIER, BATHSCAPES & ASPIRE WELLCORE MDF DOORS







**Drawer Front Options** 

SDF Slab Drawer Front CDF Classic Drawer Front Not available in Aspire



ALTO Divinity SDF Standard



AMELIA Aqua SDF Standard



AMELIA Dove CDF Option



BELMONT Bright White SDF Option



BELMONT Dove Java CDF Standard



BISHOP Willow SDF Standard



BISHOP Pebble CDF Option



BRECKENRIDGE Sapphire SDF Standard



BRECKENRIDGE Alabaster CDF Option



CHELSEA II Dove SDF Option



CHELSEA II Sapphire Java CDF Standard



EVERETT 
Alabaster
SDF Standard



EVERETT **\***Celtic
CDF Option



GALENA SQUARE Glacier SDF Standard



GALENA SQUARE Olive CDF Option

# PREMIER, BATHSCAPES & ASPIRE WELLCORE MDF DOORS







<u>Drawer Front Options</u>

SDF Slab Drawer Front
CDF Classic Drawer Front

Not available in Aspire



HARTFORD Pebble Java SDF Option



HARTFORD Glacier CDF Standard



LANGLEY **\***Mink Gray
SDF Standard



LANGLEY \*
Whisper
CDF Option



RIDGEBROOK Oyster White SDF Standard



RIDGEBROOK Celtic CDF Option



SAYBROOK Gray Mist SDF Standard



SAYBROOK Aqua CDF Option



TRESTLE Oyster White SDF Standard



TRESTLE
Divinity Java
CDF Option



WYATT Dove Java SDF Standard



WYATT Cape CDF Option

# WELLCORE MDF

Medium Density Fiberboard (MDF)

WellCore is our line of medium density fiberboard doors. It is an engineered wood product made by breaking down wood and forming panels by applying high temperature, adhesives and pressure.

WellCore is a high quality option for painted cabinetry. WellCore has very consistent surface properties which means paint will lay smoothly and create a great bond on flat surfaces without the characteristic properties that can show when natural woodgrains receive paint.

WellCore also has strong dimensional stability which makes it less susceptible to climate, coastal, or other atmospheric changes. Wellborn makes all WellCore door styles from Super-Refined MDF2 to provide better quality from the start for your beautiful painted cabinetry.







# **Paints**



# Paints with Glazes



#### DOOR MATERIALS

Due to the natural beauty and inherent variability of trees, any solid or veneer wood will exhibit some variation in color and grain, and no two pieces are alike. Exposure to sunlight, smoke, household chemicals and other environmental conditions will affect the appearance of the finish over time.



# Wood



#### **CHERRY**

Cherry is known for its unique and beautiful color, grain patterns, and distinctive features. These include small pin knots, pitch pockets, and grain variations appearing as waves or curls. These features distinguish Cherry and are common in this species. The wood itself includes both sapwood, which ranges from white to yellowish, and heartwood, which has a rich reddish-brown hue.

mellow in color. This change occurs faster than other species, particularly with exposure to natural light.



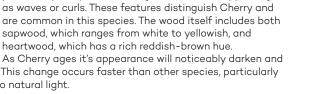
#### MAPIF

Maple is known for its typically straight, uniform grain pattern. While generally a consistent creamy white it can have slight variation from a bright white to a light pink or a light reddish brown. Maple will occasionally show small mineral streaks, bird's eye, and wavy or burl graining. As maple ages and is exposed to light it will take on a slight change in color to an amber or yellowish hue.



#### OAK

Red Oak is an open-pored wood which varies from close knit vertical grain to prominent and arched patterns. Oak can have drastic color variation featuring dark mineral streaks, flecking, and small pink pinholes. Wellborn's lumber processing produces product with straighter grains, and reduced widths of cathedrals than most other cabinet lines. Oak will darken over time particularly with exposure to light.





#### CHARACTER CHERRY

Character Cherry's rustic appearance and unique characteristics are emphasized by randomly occurring variously sized open knots, pin knots, pitch pockets, worm holes and tracks, gum pockets and streaks, mineral stains and streaks, burls, blemishes, sapwood, cluster knots, and structural splits. The amount of character will vary across each door and cannot be guaranteed, making each cabinet and space unique. Like Cherry, Character Cherry

colors can range from white to pink to a dark brown and it will show the effects of age faster than other species, causing its appearance to darken over time particularly with exposure to light.



#### CHARACTER MAPLE

Character Maple's overall rustic appearance and unique characteristics include randomly occurring, variously sized knots, pin holes, worm holes and tracks, gum and bark pockets, sugar tracks, heartwood, and mineral streaks. Cluster knots and open knots could also be a feature. The amount of character marks will vary across each door and cannot be guaranteed, making each cabinet and space unique.



#### **HICKORY**

Hickory is an exceptionally dense and strong hardwood which features a course, straight grained texture. It is characterized by striking, contrasting colors ranging from creamy white to dark brown and black, potentially within the same piece of wood. All tones of Hickory could include mineral streaks darker in color. Extreme random variation in color and grain is expected. Because of this color variation it is recommended to view a wide selection of

samples to become familiar with the overall final aesthetic of purchased items. Hickory will darken over time particularly with exposure to light.

## Metal



#### **ALUMINUM**

Aluminum is characteristically lightweight and depending on the color chosen could also have high reflectivity, enhancing the illumination in your home.





#### MEDIUM DENSITY FIBERBOARD

WellCore MDF: Using high pressure and temperatures, WellCore MDF is formed by combining wood fibers with a wax resin binder to form panels making it more dense than standard particle board. This makes WellCore MDF a durable, smooth surface for cabinetry

#### Decorative Laminate Veneer

Decorative Laminate Veneer (DLV) has an MDF particle core and utilizes thermally fused melamine panels and a protective polyester resin coating, resulting in a strong material engineered to reduce expansion and contraction. Our DLV collection includes the laminates and melamines listed below



#### MATTE LAMINATE

Matte Laminate melamine is created by laminating decorative paper to an MDF core then applying a super-matte finish with a silky-smooth touch.



#### HIGH GLOSS LAMINATE

High Gloss laminate is created by laminating decorative paper to an MDF core then applying a high gloss finish to the outer panel and a matte finish to the inside panel.



#### HEAVY TEXTURED WOOD LOOK MELAMINE

Heavy Textured Melamine is created by laminating decorative paper to an MDF core then applying a deeply embossed thermo-structured surface that emulates natural ridges, and the deep furrows of wood forming a textured laminated surface.



#### HIGH GLOSS ACRYLIC LAMINATE

High Gloss Acrylic laminate is created by laminating decorative paper onto a high quality super-refined engineered MDF core with PUR glue. The high gloss acrylic has a mirror-like reflective surface.



#### EMBOSSED MELAMINE

Embossed Melamine is created by laminating decorative paper to an MDF core for a Thermally Fused Laminated or High Pressure Laminated surface with dual-sided textured grain and is considered a high-impact surface.





#### **Drawer Front Options**

Slab Drawer Front CDF Classic Drawer Front HGDF Horizontal Grain Drawer Front

#### **Door Material Options**

CHY Cherry

CCH Character Cherry

MPL Maple

CMP Character Maple

OAK Oak  $\mathsf{HKY}$ Hickory

Not Available in Aspire



ARLINGTON SQUARE❖ Cherry Natural SDF Standard CHY/MPL/OAK



**BEDFORD SQUARE** Oak Natural SDF Standard CHY/MPL/OAK/HKY



BEDFORD SQUARE Cherry Castle CDF Option CHY/MPL/OAK/HKY



CONCORD\* Maple Natural SDF Option MPL



CONCORD\* Maple Nutmeg Java CDF Standard MPL



FRANKLIN. Oak Light Java SDF Standard MPL/OAK



FRANKLIN\* Oak Nightfall CDF Option MPL/OAK



**HARMONY** Maple Honey Java SDF Option CHY/MPL



**HARMONY** Maple Dove Java CDF Standard CHY/MPL



HARVEST SQUARE. Oak Sienna SDF Standard CHY/MPL/OAK



MILLBROOK SQUARE Oak Light SDF Standard CHY/MPL/OAK



MILLBROOK SQUARE Cherry Sable Charcoal CDF Option CHY/MPL/OAK



**PRAIRIE** Maple Divinity SDF Standard CHY/MPL/OAK/HKY



**PRAIRIE** Cherry Sienna Charcoal CDF Option CHY/MPL/OAK/HKY







PRESTON Maple Caramel Java SDF Standard MPL/OAK



PRESTON Maple Sable Charcoal CDF Option MPL/OAK



URBAN Cherry Natural SDF Standard CHY/MPL/OAK



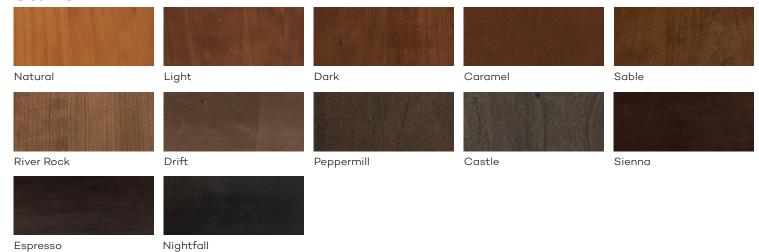
URBAN Oak Drift
HGDF Option
CHY/MPL/OAK

# **CHERRY FINISHES**





# Stains





# MAPLE FINISHES





\* See Premier for Aspire wood door finish availability

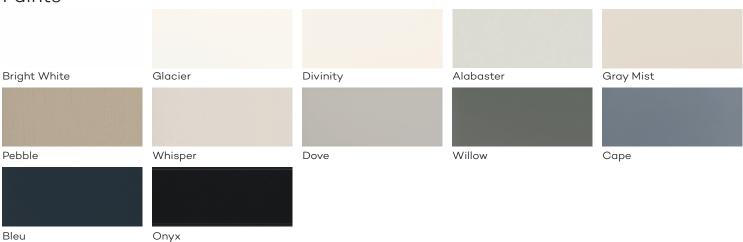
# **Stains**



# Stains with Glazes



# **Paints**



# Paints with Glazes



# **OAK FINISHES**





\* See Premier for Aspire wood door finish availability

# Stains















Drift







River Rock Espresso

Coffee



# Stains with Glazes

















**Paints** 











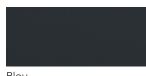














Dove



# Paints with Glazes



















# **HICKORY FINISHES**





Select Series. \*See Premier for Aspire wood door finish availability

# Stains



Nightfall



#### SELECT & ASPIRE WELLCORE MDF DOORS





#### **Drawer Front Options**

SDF Slab Drawer Front CDF Classic Drawer Front



ALTO Divinity SDF Standard MDF



BISHOP Willow SDF Standard MDF



BISHOP Pebble CDF Option MDF



CAMDEN SQUARE Glacier Java SDF Standard MDF



CAMDEN SQUARE Dove Slate CDF Option MDF



HANCOCK Willow SDF Standard



HANCOCK Dove CDF Option MDF



PRESTON Dove SDF Standard MDF



PRESTON Bleu CDF Option MDF

# WELLCORE MDF

# Medium Density Fiberboard (MDF)

WellCore is our line of medium density fiberboard doors. It is an engineered wood product made by breaking down wood and forming panels by applying high temperature, adhesives and pressure.

WellCore is a high quality option for painted cabinetry. WellCore has very consistent surface properties which means paint will lay smoothly and create a great bond on flat surfaces without the characteristic properties that can show when natural woodgrains receive paint.

WellCore also has strong dimensional stability which makes it less susceptible to climate, coastal, or other atmospheric changes. Wellborn makes all WellCore door styles from Super-Refined MDF2 to provide better quality from the start for your beautiful painted cabinetry.

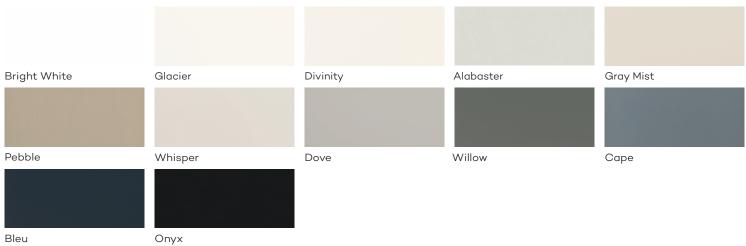
# WELLCORE MDF FINISHES





\* See Premier for Aspire wood door finish availability

# **Paints**



# Paints with Glazes



# Color Inspire

# **DISCOVER YOUR COLOR INSPIRATION**



ColorInspire offers a broad selection of colors from the extensive paint programs of Sherwin Williams, Benjamin Moore and Valspar. Wellborn Cabinet, Inc. also offers glazing options for even more uniqueness. We invite you to be yourself, be creative and be inspired.

ColorInspire is available on Maple and MDF door styles in Premier Series, Elegant Bath and Aspire.



**Drawer Front Options** 

Slab Drawer Front CDF Classic Drawer Front



**ARCADIA** Husk Alder Vertical SDF Standard **Embossed Melamine** 



**BEL-AIR** Cinder Alder Horizontal SDF Standard **Embossed Melamine** 



**MORRISTOWN** Platinum Alder SDF Standard **Embossed Melamine** 



**MORRISTOWN** Smokey Walnut CDF Option **Embossed Melamine** 

# Heavy Textured Melamine Colors



Castaway Horizontal



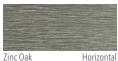
Castaway Vertical



Barnwood Oak Horizontal

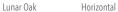


Barnwood Oak Vertical



Horizontal







Lunar Oak Vertical



Russet Oak Horizontal



Russet Oak Vertical



Caviar Oak Horizontal Caviar Oak



# **Embossed Melamine Colors**



Tusk Alder Horizontal



Tusk Alder Vertical





Biscotti Cherry Vertical



















Chiffon Cypress Horizontal

Horizontal



Cashmere Cypress Horizontal



Cashmere Cypress Brindle Walnut





Abyss Walnut









<sup>+</sup> Door style will be Midtown

**Drawer Front Options** Slab Drawer Front



**MIDTOWN** Dusk Vertical SDF Option Designer Laminate



SOHO Forest Edge Horizontal SDF Option Designer Laminate

Edge Banding Standard Matching Edge Option

Aluminum Finish Edge

Designer Laminate Colors

#### Solid Colors



Matte Super White +



High Gloss Super White + Acrylic



High Gloss Moonlight + Acrylic



Acrylic

Matte Tidewater +



High Gloss Tidewater +



Matte Ebony +





High Gloss Ebony +

Acrylic

# **Specialty Colors**





Cinnabar Vertical High Gloss Melamine



Toasted Pecan High Gloss Vertical Melamine



High Gloss Stardust + Acrylic

Forest Edge Horizontal

Raven Horizontal



High Gloss

High Gloss



Crushed Ice +



Forest Edge Vertical



High Gloss



Raven Vertical High Gloss Melamine



Sandpiper Horizontal High Gloss Melamine



Tuscan Tan Horizontal High Gloss



Dusk Horizontal High Gloss



Sandpiper Vertical

Tuscan Tan Vertical





Cinnabar Horizontal High Gloss Melamine







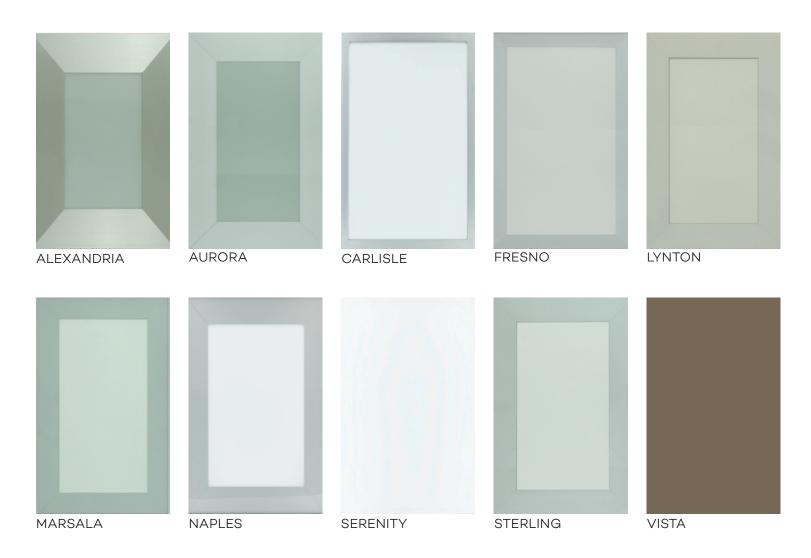
Melamine

High Gloss Melamine

**Dusk Vertical** High Gloss

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# Profile Finishes Anodized Aluminium



# Specialty Anodized





#### WELLBORN'S ENVIRONMENTAL BELIEF STATEMENT

It is Wellborn Cabinet, Inc.'s corporate-wide goal to fully incorporate leading environmental practices, policies, and standards throughout our enterprise - from our suppliers through final delivery to our customers. Our environmental responsibility extends to selecting, educating, and embracing suppliers based on their commitment to similar environmental practices, including the use of sustainable or recycled raw materials as well as low emission products.

#### GREEN CHOICE IS ABOUT TAKING ACTION

Environmental stewardship has been part of Wellborn's culture since its beginning. This has been proven through decades of actions, investments, and practices. The Green Choice program ensures that you are purchasing a brand of cabinets from a company that takes conscious steps to protect and minimize the overall impact on our environment. At Wellborn, we have recycling programs that utilize wood waste to generate power and steam and continue to lower VOC emissions through technology. We partner with our suppliers to improve their environmental programs. You will find the KCMA environmental stewardship program seal proudly displayed on our cabinetry. We also partake in certification programs, which guarantees that our manufacturing process reduces the effects on the environment.

Wellborn continuously searches for new technologies and processes to improve our sustainability practices. We will continue to partner with our suppliers and industry associations in a joint effort to embrace the changes necessary and ensure that we all have a healthier environment. Wellborn's demonstrated commitment to environmental stewardship offers you the assurance that the cabinets you buy are the Green Choice for generations of family and the environment.

Wellborn Cabinet, Inc. along with our affiliate operations, are fully certified under the KCMA Environmental Stewardship Program. In looking to the future, Wellborn Cabinet, Inc. has committed to recertify annually as the program adopts new industry standards and practice.

Distributed by:



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